

Date: Tuesday, 11/21/2006 11:31:34 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : WINDOW
 Job Number : 29568
 Estimate Number : 11176
 P.O. Number : N/A Part Number : D32903
 This Issue : 11/21/2006 S.O. No. : N/A Drawing Number : D3290 REV B
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : B
 Previous Run : 27595 Material : N/A
 Due Date : 11/28/2006 Qty: 20 Um: Each
 Written By :
 Checked & Approved By :
 Comment : Est. A 04.08.18 New issue KJ/RF
 Est. B 06.05.09 Ecn 798 EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 2536

C20001122 (20)

Description: D3290-3 Window

Possible Supplier: Canus

Certificate of Conformity & Process sheet are required

2.0 D32903P Window



Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)
 Window

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity and process sheet are attached

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Inspect dimensions as per Dwg D3290 and DT3290-3T1

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

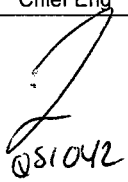
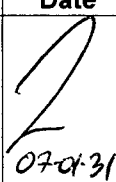


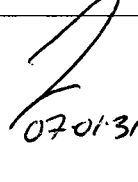
Location: ST107

C20001131 (20)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/02/01
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07-01-31	4.0	Windows are slightly under size to the Ref- dims on the Dwg.	 QSI042	I marked out the overlap using a frame & get a solid 3/16" → 1/4" overlap. Acceptable	 07-01-31		 QSI042	 07-01-31

NOTE: Date & initial all entries

Date: Tuesday, 11/21/2006 11:31:34 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WINDOW

Job Number: 29568

Part Number: D32903

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(20)

Comment: FINAL INSPECTION/W/O RELEASE

11/21/06 10:01

Job Completion



11/21/06 10:01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

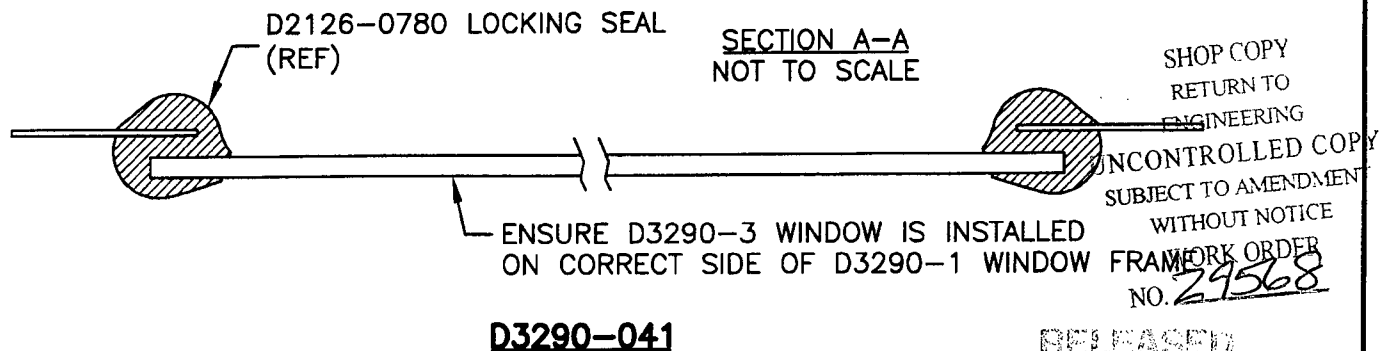
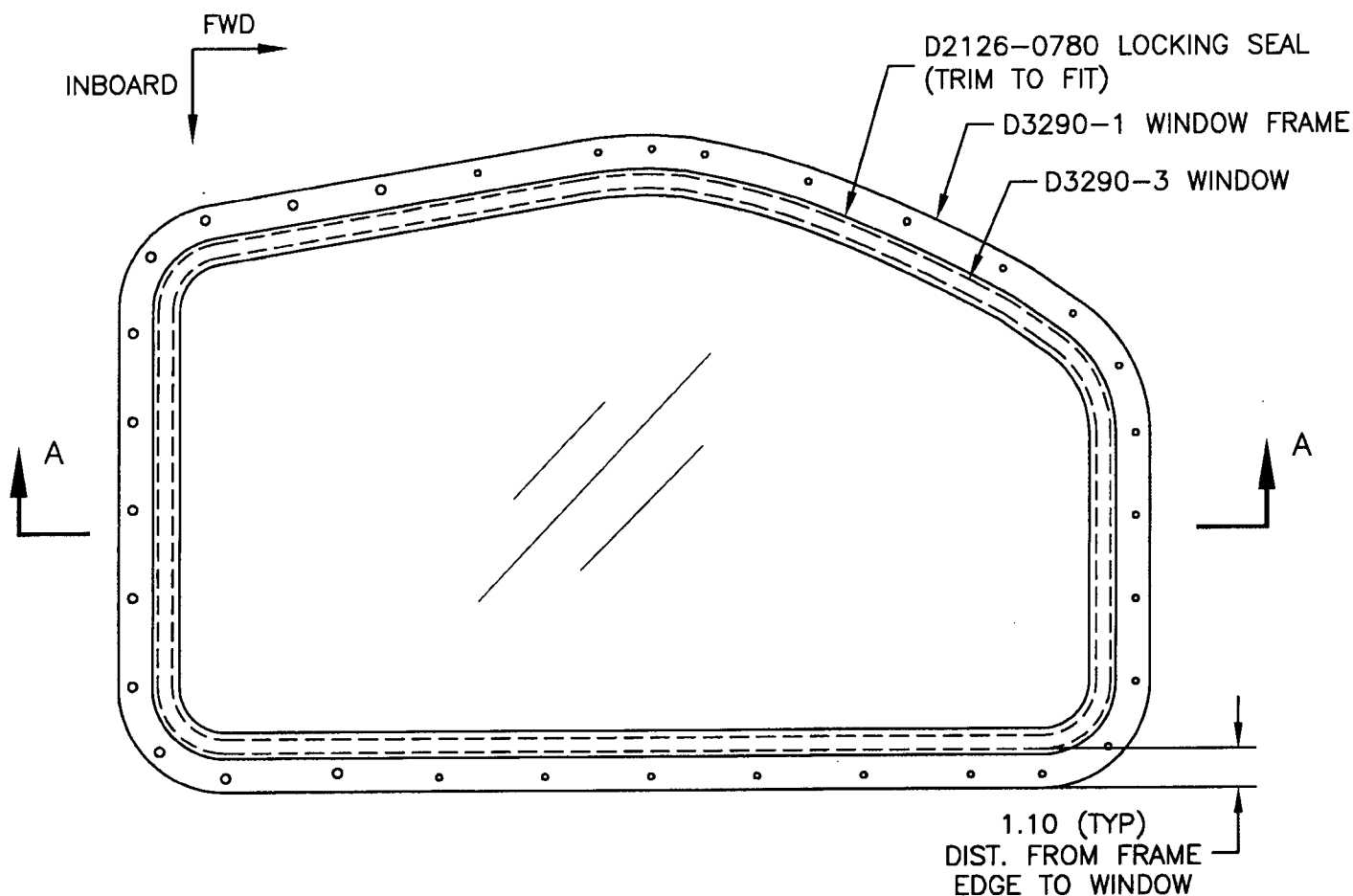
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN RF	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3290	REV. B SHEET 1 OF 3
DATE 06.04.20		TITLE REPLACEMENT WINDOW ASSEMBLY	SCALE 1:5
A	04.06.14	NEW ISSUE	
B	06.04.20	UPDATE MATERIAL PER NCR 029	



D3290-041

NOTES

- 1) ALL DIMENSIONS ARE IN INCHES
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

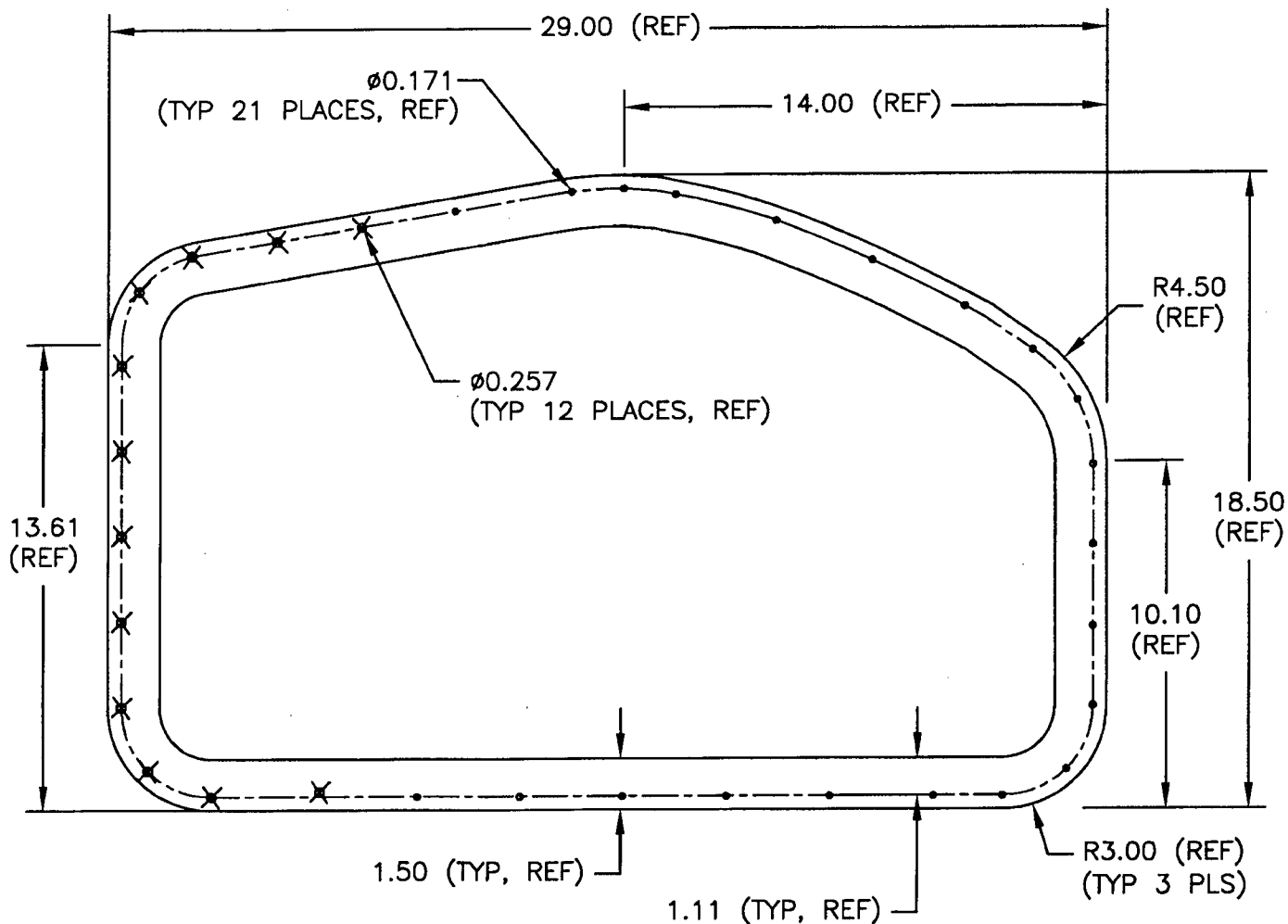
RELEASED
06.04.20 *[Signature]*

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DATE 06.04.20	TITLE REPLACEMENT WINDOW ASSEMBLY		SCALE 1:5

**D3290-1 FRAME****D3290-1**

- 1) MACHINE PER DRAWING FILE "D3290-A2.DWG"
- 2) MATERIAL: 5052-H32 (QQ-A-250/8) SHEET 0.040 THICK
- 3) FINISH: CHEMICAL CONVERSION COAT PER QSI 005 4.1
POWDER COAT WHITE (REF. 4.5.3.1) PER DART QSI 005 4.3
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

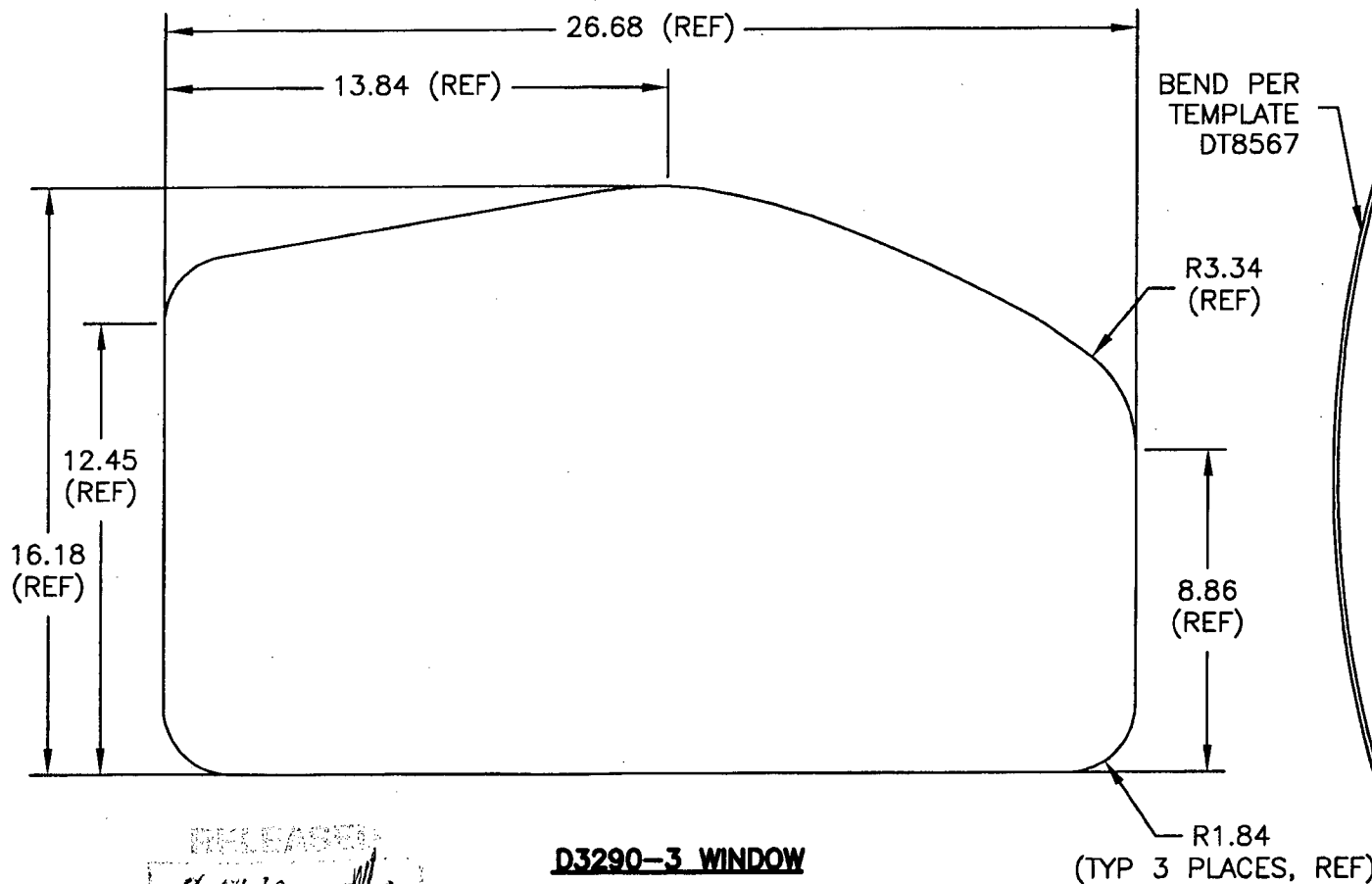
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06.04.20
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WORK ORDER
NO 29568

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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3290	REV. B SHEET 3 OF 3
DATE 06.04.20	TITLE REPLACEMENT WINDOW ASSEMBLY		SCALE 1:5



- D3290-3**
- 1) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 OR PLEXIGLAS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C, 0.125 THICK (REF. DART SPEC. M-ACRYLIC-S.125)
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 5) CHECK PART USING DT3290-3T1

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CANUS PLASTICS INC.
300 Lisgar Street
Ottawa, ON
K2P 0E2

Phone: 613 232 2657
info@canusplastics.com
www.canusplastics.com

Fax: 613 232 6214

Packing Slip 132112

CUSTOMER NO. 163233

BILL TO: DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7

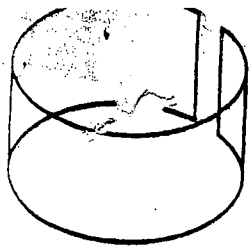
SHIP TO: SAME

Attn: Accounts Payable

(613)632-3336

DATE	SHIP VIA	F.O.B.	TERMS
01/23/07	SPEEDY	Our Dock	Net 30 days
P.O. NUMBER	ORDER DATE	SALESPERSON	
2536	01/23/07	RR	
PART NUMBER	DESCRIPTION	REQ.	QUANTITY SHIPPED
MFG	WINDOW D-3290 ✓	20	20





CANUS Plastics Inc
100 Lisgar Street
Ottawa, Ontario, Canada
K2P 0E2
Telephone (613) 232-2657
Telex C53-3766

CERTIFICATE OF CONFORMANCE

Attention: Receiving Inspection

TO: Dart Aerospace

Date: 23-01-07

P.O. 00002536 ✓

Packing Slip 132112 ✓

The undersigned hereby certifies that the materials supplied and the items shipped herewith under the above purchase order and on the packing slip are in conformance with all contractual applicable Government specifications and/or purchase order requirements and that physical and/or chemical reports of the materials supplied are on file and will be made available to the buyer and Government upon request.

QUANTITY

DESCRIPTION

SPECIFICATION NO.

<u>20</u> ✓	<u>Window</u>	<u>Plexiglas B</u> ✓
_____	<u>D-3290</u> ✓	<u>as per spec</u>
_____	_____	_____
_____	_____	_____
_____	_____	_____
_____	_____	_____

CANUS PLASTICS INC.

BY _____